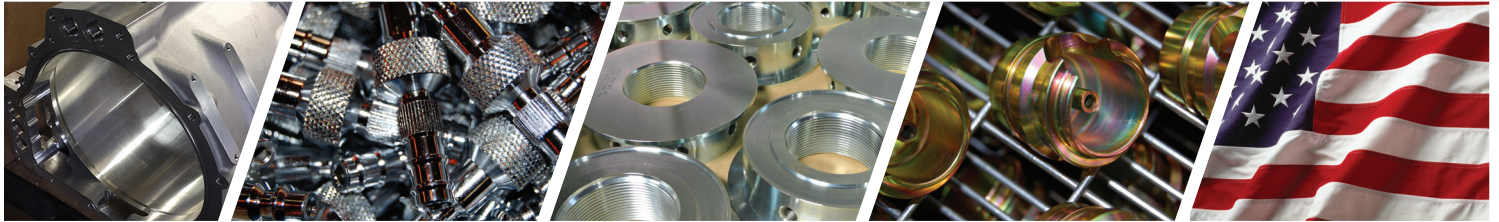


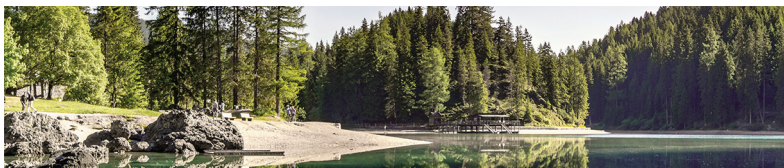
Quick turnaround on customer orders.

Quality, commercial and specification metal finishing in small to large quantities.



OVER 17 CORROSION-RESISTANT, DECORATIVE PLATING AND FINISHING RELATED SERVICES

- **Zinc/Nickel Alloy** (Automatic Rack and Barrel; Manual Rack and Hoist)
- **Zinc** (Manual Rack, Barrel, and Hoist)
- **Zinc/Cobalt Alloy** (Manual Rack, Barrel, and Hoist)
- **Zinc/Zinc Alloy Trivalent Passivates** (Clear, Yellow, Black, topcoat seal, RoHS compliant)
- **Copper** (Manual Rack and Barrel)
- **Nickel** - Bright Decorative (Automatic Rack; Manual Rack and Barrel)
- **Chrome** - Bright Decorative (Automatic Rack)
- **Black Oxide** (Manual Rack, Barrel, and Hoist)
- **Tin** - Bright and Matte (Manual Rack and Barrel)
- **Zinc Phosphate** (Manual Rack, Barrel, and Hoist)
- **Deburring/Burnishing** (Vibratory and Tumbling)
- **Baking** (To relieve Hydrogen Embrittlement)
- **Pickling, Cleaning, Oiling**
- **Citric Acid/Passivate on Stainless Steel** (Manual Rack, Barrel, and Hoist)
- **Chemical Film Conversion Coatings and Passivates** - For Aluminum and Zinc (Manual Rack, Barrel, and Hoist)



We value you as a customer. We value our environment.

Each day we strive to live by these values: honesty, integrity, transparency, justice, fairness, equity, kindness, mercy, and charity.

Serving these industries:

Automotive	Electrical
Agricultural	Electronic Controls
Construction	Defense
Metal Fabrication	Other Industries
Machining	

We also offer:

- **PPAP & PFEMA**
- **Local Pick-Up/Delivery**
- **Free Sample Processing**
- **Major Credit Cards Accepted**
- **Laboratory Testing**
 - Salt Spray Testing
 - Atomic Absorption Mass Spectrophotometry
 - Thickness and Alloy Composition Testing (XRF*)
 - Certifications to Plating Specifications
- **Statistical Results and Thickness Test Reports**
- **Processing Customer Prototypes**
- **Sub-assembly**
- **Packaging**
- **Drop Shipments**
- **Process Development for Special Customer Applications**

*X-Ray Fluorescence



Primary Production Facility

620 Stannard Street
 Racine, WI 53403
 www.wisconsinplating.com
 Phone: (800) 535-7144 or (262) 632-1694
 Fax: (262) 632-7704

Satellite Production Facility

931 Carroll Street
 Racine, WI 53403
 Phone: (262) 631-6120
 Fax: (262) 631-6125

Main Office

620 Stannard Street
 Racine, WI 53403
 (Office entrance is on 6th Street)

Mailing Address

P.O. Box 1813
 Racine, WI 53401-1813

COMMON SPECIFICATIONS

ZINC/NICKEL ALLOY

AMS 2417
ASTM B841
ASTM F1941/F1941M Fe/Zn-Ni
CAT 1E0397F
CNH 87272645
DBL 8451 ZnNi
DIN 50979
FM100, PL20, Type III
Ford WSS-MIP87
GMW4700
HydraForce 7706XXX: PLT033; PLT036
ISO 19598 ZnNi
JDM F19
JDM F21
JDM F26
Rockwell 40001-077
Telsa TM-0009F-M
TSH6532G

ZINC/COBALT ALLOY

ASTM B840
ASTM F1941/F1941M Fe/Zn-Co
MS-202

CHEMICAL FILM CONVERSION COATINGS ON ALUMINUM

ASTM B449
7.3 of MIL-STD-171
BRP 0001
Mercury M-041
MIL-DTL-5541

ZINC

AESTH6524G
AMS 2402
ASTM B633
ASTM F1941/F1941M Fe/Zn
Briggs 328K
CAT 1E0397B, E, G, H
CNH MAT0310
ESPEC 805-050
FM100, PL20, Type I
HES D2003-05 MFZn
ISO 2081
JDM F15
JDM F19
JDM F23
Rockwell 4001-051

ZINC PHOSPHATE

ASTM F1137
5.3.2 of MIL-STD-171
Carlise 661
JDM F10
JDM F27
Mercury M-105
MIL-DTL-16232 Type Z

BLACK OXIDE

AMS 2485
3.3.1 of MIL-STD-171
Cat 1E2361
MIL-DTL-13924

TIN

ASTM B545
1.8.1 of MIL-STD-171
Cat 1E4376
DRS 50-80
GM4250M
Rockwell 40001-053
S&C PSP 2279

PASSIVATE

AMS 2700
ASTM A967
Mercury M-105
Rockwell 40001-008

DECORATIVE NICKEL & NICKEL CHROME

ASTM B456
Cat 1E2754

NOTE: This is a partial list of specifications from our library. Contact us if a specification you are looking for is not listed.



CONTACT US TO REQUEST A QUOTATION
Toll Free: (800) 535-7144
Office Hours: M - F 7:00 am to 4:00 pm.
sales@wisplate.com

"Come to me, all you who are weary and burdened, and I will give you rest."

- Matthew 11:28 (NIV)